



Dart Aerospace Ltd.
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RBW6305G00132-3G

Job Sheet 192852



Part No: RBW6305G00132-3G

Job Qty: 1 pcs

Part Name: AW139 Gimbal Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/3/19

Job Tracking No:

Due Date: 5/24/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6305G00132-3G Rev 4 IPP Rev A 18.02.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab - 1	1 pcs	5/24/19		0.00	1.00	Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	5/24/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/24/19		0.00	0.00	QC 5 - 50		DAS 40 9-89
							QC 5 - 30		
							QC 5 - 40		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS 28 9-89
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S170248



Part: RBW6305G00132-3G

Job No: 192852

Serial No/Batch: S170248

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 04/08/19

				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				140 QC 21 - FG	1 pcs	5/24/19	0.00 0.00	QC 21 - FG - 21	
								QC 21 - FG - 70	DAG APR 09 2019
								QC 21 - SA - 53	21

APR 09 2019
DAE
21

Part Op 90 - 1-Glue placard RBW6305G00132-3G-11 to RBW6305G00132-3G-9 foam as per DWG. 2-Glue foam to case and Descriptions: pack case as per DWG.

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1120-E	Case	1 Ea (1 ea)	90-Small Fab - 1	5070764
RBW6305G00132-3G-11	Placards	1 pcs (1 ea)	90-Small Fab - 1	5077469
RBW6305G00132-3G-7	Bottom Foam use in case APP-1120-E	1 Ea (1 ea)	90-Small Fab - 1	5070774
RBW6305G00132-3G-9	Top Foam use in case APP-1120-E	1 Ea (1 ea)	90-Small Fab - 1	5070771
RBW6305G00232-3G-PO	Gimbal Torque Tube Bushing Installer	1 pcs (1 ea)	90-Small Fab - 1	5168085
RBW6305G01232-3G	Gimbal Torque Tube Bushing Remover	1 pcs (1 ea)	90-Small Fab - 1	5168085
				5159498

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Small Fab - 1	APP-1120-E	1	5	0
	RBW6305G00132-3G-11	1	1	0
	RBW6305G00132-3G-7	1	2	0
	RBW6305G00132-3G-9	1	2	0
	RBW6305G00232-3G	1	2	0
	RBW6305G01232-3G	1	3	0

Part Specifications

Specifications could not be found.